

MANUFACTURING CENTER  
MERIT ULTRA LTS. 100'S REG. S.P.  
1030 (PC)

Effective Date: August 15, 1981

PRELIMINARY  
CIGARETTE DESCRIPTIVE FOR MERIT ULTRA LIGHTS 100'S REGULAR S.P.

Length - 99.5mm

Circumference - 24.8mm

Filter - 31.5mm

Cigarette Rod:

Filler - Merit Ultra Lights Regular

Cuts - 30/Inch

Paper - Ecusta 14511; 2% Citrate; 27.0mm x 6500m; P.M. Material Code 10-027-A

Print Die - Machine Number

Ink - Marlboro Black #37077, MARK IX; P.M. Material Code 60-915-A -OR Q.A. APPROVED  
EQUAL

Circumference - 24.8mm

Length - 68.0mm

Rod R.T.D. - 2.1 Inches of water (1.9-2.3 Inches of water)

Cigarette:

Tipping - 72mm x 3200m Cork/White; P.M. Material Code 12-815-A

Tipping Adhesive - Ajax 563-8; P.M. Material Code 61-002-A  
Findley X344-384-01; P.M. Material Code 62-920-A

Pack Moisture - 11.3%-13.0%

Firmness Target - 30.0  $\pm$  1.0 (Equilibrated)

Total R.T.D. - 5.0 Inches of water -Diluted

Plug R.T.D. - 5.6 Inches of water

Dilution Target - 57%  $\pm$  3%

Glue Roller Drawing - #B-107584 (See Engineering for latest Revision Number)

Patch Size - 8.5mm x 20mm

Prepared By: Debbie J. Morgan  
/dyd

Approved By: *J. S. Smith*  
Operations Services

This supersedes specification dated August 8, 1981. Reason for change:

1. Dilution Target changed from 52% $\pm$ 3% to 57% $\pm$ 3%.
2. Rod R.T.D. changed from 1.9 to 2.1 Inches of water.

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